BROACHING UNITS FOR TURNING CENTERS
BENZ LINA - RADIAL, ANGLED

PRODUCT IN OVERVIEW

- max. groove width: 8-10 mm
- Ratio: 1:1
- max. feed per stroke: 0.15 mm
- max. speed: 1,200 rpm

TYPE
- FS FIX
- FSS FIX
- FSL FIX

TURRET INTERFACE
- VDI
- BMT
- CDI
- More on request
<table>
<thead>
<tr>
<th></th>
<th>Technical data</th>
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<tbody>
<tr>
<td></td>
<td>$\alpha$</td>
</tr>
<tr>
<td>FS-FIX</td>
<td>30-90</td>
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<td>30-90</td>
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<td>45-90</td>
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*Varies based on base holder
1 maximum angle $\alpha$ depending on the machine geometry
2 Depending on angle $\alpha$