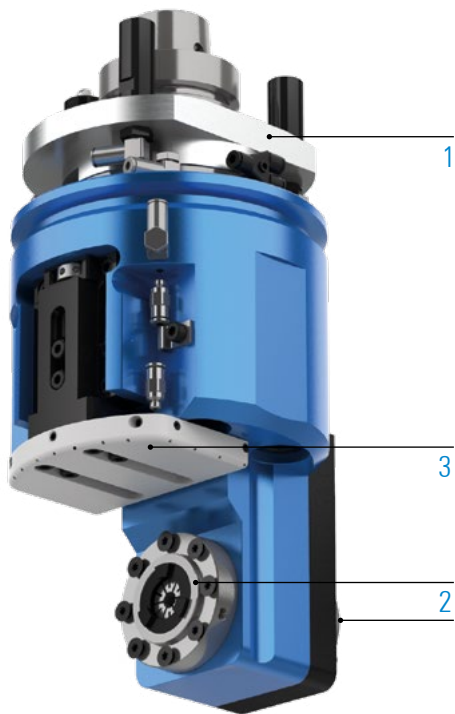


FLOATING TRIMMING UNIT – CLASSIC LINE

FLOATING HB

TECHNICAL DATA



Lubrication	Grease
Max. drive speed n_2	15,000rpm
Transmission ratio (n_1 : n_2)	1:1.2
Max. drive torque M_2	25 Nm
Weight	ca. 8,5kg

STANDARD DESIGN

- 1

Machine connection
HSK - F63
- 2

Output spindle
Centring Ø30/Weldon Ø10
- 3

Collet chuck ER16A
- Material tracing element
Steel

MACHINING

- Drilling
- Milling

SPECIFICATIONS

- 2

Number of output spindles
- 90°

Axis angle
- 360°

C-angle
- Grease lubrication

TECHNICAL DRAWING



ADDITIONAL OPTIONS: MODULAR DESIGN

1



MACHINE CONNECTION

- HSK - F63
BIESSE
- SK 30
BIESSE
- HSK - F63
Busellato
- HSK - F63
Felder
- HSK - F63
HOMAG / WEEKE /
WEINMANN
- HSK - F63
IMA
- HSK - F63
Masterwood
- HSK - F63
SCM
- HSK - F63
SCM
- HSK - F63
Weinig

2



OUTPUT SPINDLE

- Collet chuck
ER32
- Collet chuck
ER16A
- Centring Ø40/
Collet chuck
ER25A
- Collet chuck
ER16A
- Collet chuck
ER25M
- collet chuck
ER16A
- Centring Ø30/
Whistle Notch
Ø16/Ø20
- Collet chuck
ER16A
- BENZ
Solidfix® S3
- Collet chuck
ER16A

3



MATERIAL TRACING ELEMENT

- Plastic
- Steel