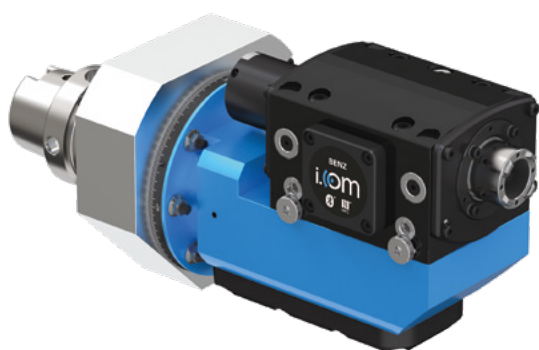


BROACHING UNIT FOR MACHINING CENTERS

BENZ LINA 4.0 - AXIAL

TECHNICAL DATA



Broaching
machining



Actuating
angle



Internal +
external
cooling

TYPE



i = 1:1 i = 1:1

L1



variable variable

TOOL HOLDER



Prism holder
Ø 30 mm

MACHINE INTERFACE



SK



HSK



MAS BT



CAT



Coromant
Capto®



KM™



More on
request

i.com



For questions regarding BENZ i.com please
contact our BENZ Sales Team..

Performance data

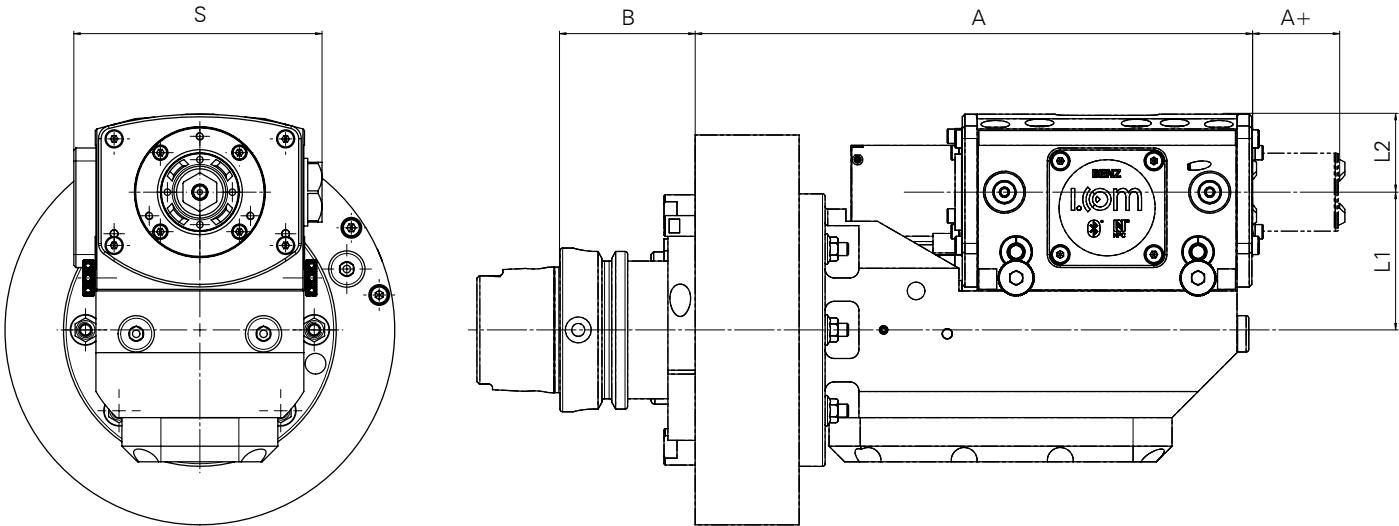
ES	i	EC / IC	IC p _{max} [bar]	n _{1 max} / *n _{2 max} [min ⁻¹]	M _{1 max} / F _{c max} [Nm]	f [mm]	**Groove width _{max} [mm]
Usable working stroke = 32 mm	1:1	✓/✓	50	1500 / 1500	30 / 1700	0,02 - 0,10	12
Total Stroke = 34 mm							

*double stroke per minute

**depending on the material to be machined

For more information about the product or to order, please contact our **BENZ sales team**

please click here ▶



Technical Data

Type	Size Plunger	**A+ [mm]	A [mm]	B [mm]	L1 [mm]	L2 [mm]	S [mm]	Weight [kg]*
ES	30	32 / 34	215	■	■	30	95,5	8-9

■ Dimension depends on machine geometry

*varies based on base holder

**usable working stroke / total stroke

PRODUCT INFORMATION



www.benztooling.com/en